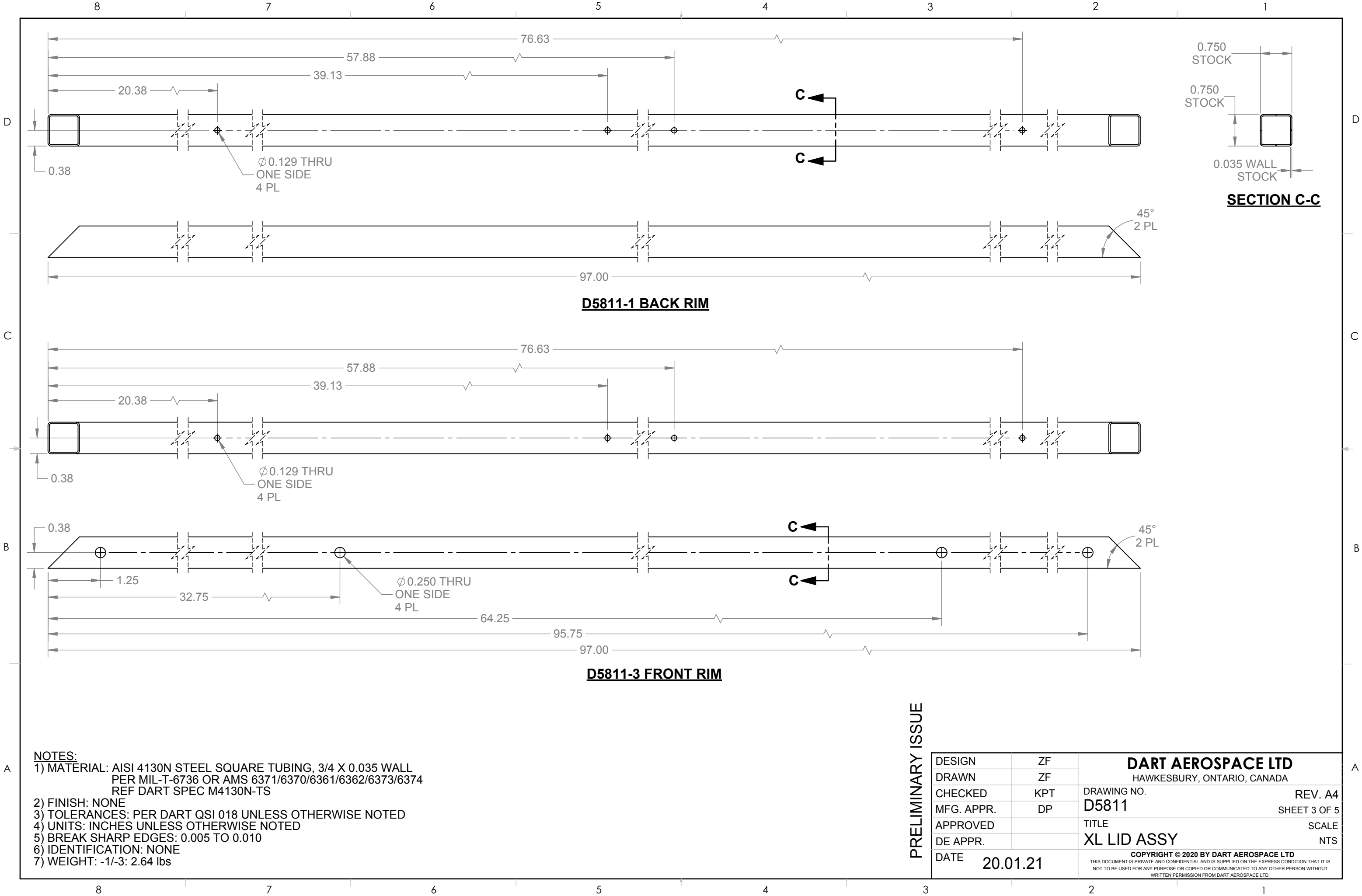
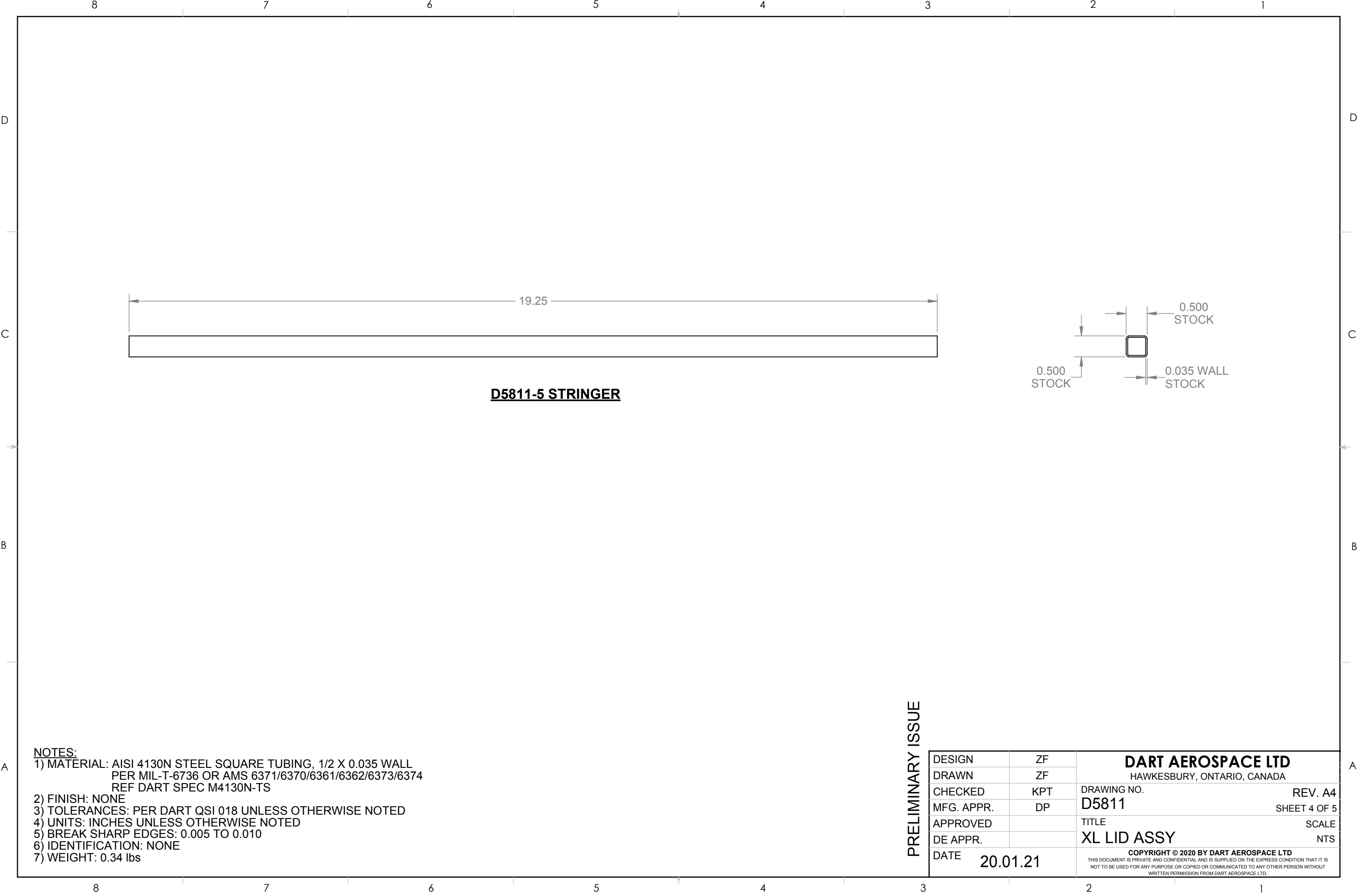


PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO. D5811	REV. A4
MFG. APPR.	DP		SHEET 2 OF 5
APPROVED		TITLE XL LID ASSY	SCALE
DE APPR.			NTS
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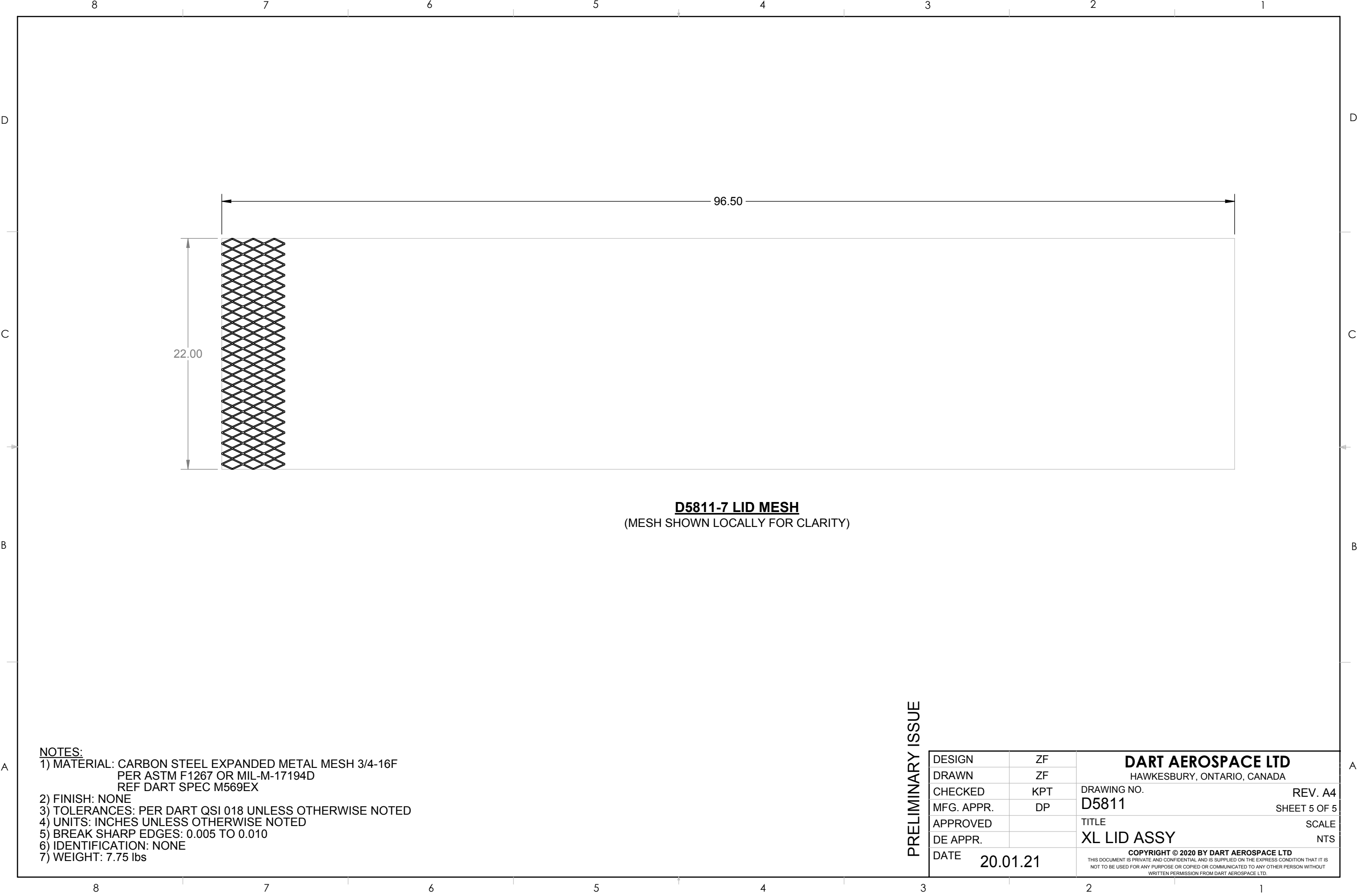




NOTES:
1) MATERIAL: AISI 4130N STEEL SQUARE TUBING, 1/2 X 0.035 WALL
PER MIL-T-6736 OR AMS 6371/6370/6361/6362/6373/6374
REF DART SPEC M4130N-TS
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010
6) IDENTIFICATION: NONE
7) WEIGHT: 0.34 lbs

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	ZF	
CHECKED	KPT	DRAWING NO. D5811 REV. A4 SHEET 4 OF 5
MFG. APPR.	DP	
APPROVED		TITLE XL LID ASSY SCALE NTS
DE APPR.		
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D5811-7 LID MESH
(MESH SHOWN LOCALLY FOR CLARITY)

- NOTES:
1) MATERIAL: CARBON STEEL EXPANDED METAL MESH 3/4-16F
PER ASTM F1267 OR MIL-M-17194D
REF DART SPEC M569EX
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010
6) IDENTIFICATION: NONE
7) WEIGHT: 7.75 lbs

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	ZF	
CHECKED	KPT	DRAWING NO. REV. A4
MFG. APPR.	DP	D5811 SHEET 5 OF 5
APPROVED		TITLE SCALE
DE APPR.		XL LID ASSY NTS
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